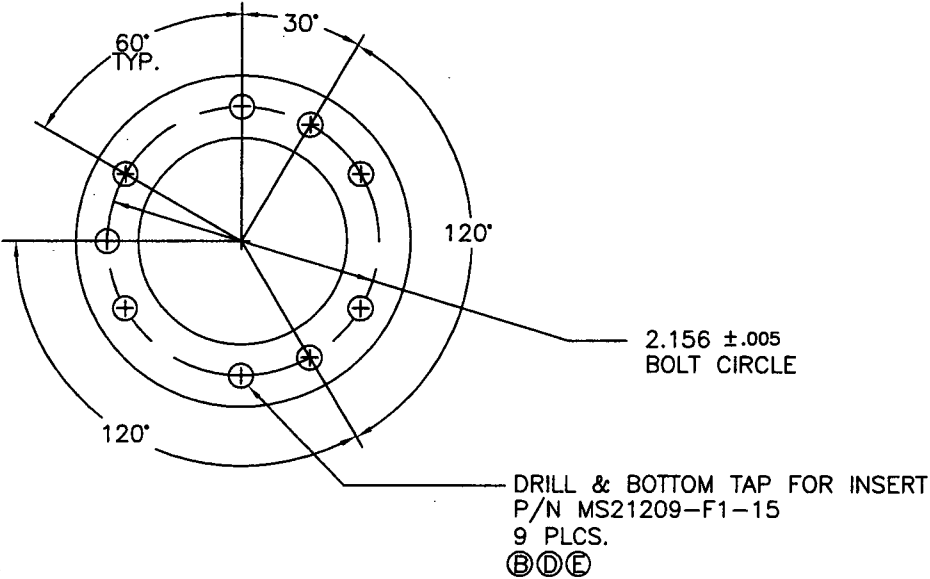
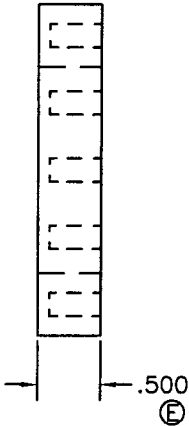
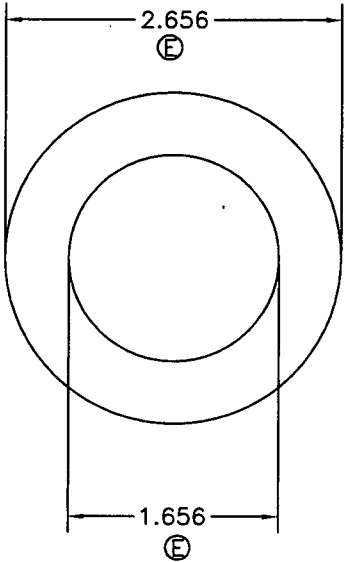


REVISION						
LETTER	DFTSMAN	DATE	DESCRIPTION		APPROVED	DATE
A	TAH	9/30/93	CANCELLED NOTE 1 & 2 ADDED NOTE 3. CHANGED MATERIAL. ADDED INSERT TO L/M & F/D			
B	TAH	10/8/93	REVISED NOTE 3. ADDED INSERT DEPTH TO F/D			
C	TAH	11/29/93	ADDED BOLT CIRCLE DIM TO NUT RING			
D	TAH	2/10/94	REMOVED INSERT P/N MS21209F1-20 FROM L/M & F/D ADDED 3 ea. MS21209 F4-20 INSERT TO L/M & F/D			
E	TAH	8/25/94	CHANGED 9 ea. INSERT P/N MS21209-F4-20 TO MS21209-F1-15. CHANGED DIM ON NUT RING.			



				9	MS21209-F1-15	⑥	INSERT					
				1	41228-202-111-003		NUT RING	2.656 O.D. x .50	2024-T351 QQ-A-225/6	④		
					41228-202-111-001		ASSY					
				-001	PART NO.		NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE	
NO. REQ'D PER ASSY					LIST OF MATERIAL							
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							CHECK			NUT RING, FUEL RETURN		
							STRESS					
							PROJ. ENGR.			DWG. SIZE	C	SCALE
							HEAT TREAT					
							FINISH	3				
							Era Aviation, Inc.			DWG. NO.	41228-202-111	REV.
												E

- 3

ANODIZE PER MIL-A-8625 TYPE II CLASS 2 DYED RED. ④⑥
2.

CANCELLED ④
1.

CANCELLED ④